# Rapid Quantification of Light Trapping in Bifacial Silicon Solar Cells Based on Inline Reflection Measurements



Wilkin Wöhler<sup>1</sup>, Andreas Fell<sup>1</sup>, Johannes Greulich<sup>1</sup>, Andreas W. Bett<sup>1,2</sup>

<sup>1</sup> Fraunhofer Institute for Solar Energy Systems ISE, Heidenhofstr. 2, 79110 Freiburg, Germany <sup>2</sup> University Freiburg, Physics, Hermann-Herder-Straße 2, 79104 Freiburg, Germany

Contact: +49 761 4588-5075, wilkin.woehler@ise.fraunhofer.de

#### Introduction

- Analytical light trapping model of solar cells by Basore<sup>1</sup> and extensions<sup>2,3</sup>
  - Reflection R, transmission T and parasitic/active absorption pA/A
  - Suitable for common silicon based solar cells
- Fits to simple reflectance spectra suffer from overfitting
- Fits including information on *R* and *T* more stable and robust<sup>4</sup>  $\Rightarrow$  Inline measurements with direct model fits feasible

# **Effective Optical Light Trapping**

- Light absorption profile required as an input for electrical simulations
  - Used for example in PC1D, Quokka3 or PVLighthouse
- Reflection, transmission and external quantum efficiency (EQE) spectra
  - Information on light trapping at  $\lambda > 950$  nm
- Calculation time of numerical fit procedure  $t_{\rm fit} \approx 30 \, {\rm ms}$



#### **Inline Measurement Setup**

- Stationary detector with moving table
- Measurement wavelengths 360 nm  $\leq \lambda \leq 1140$  nm
- Spot width  $w_{\rm spot} \approx 2 \, {\rm cm}$  and length  $l_{\rm spot} \approx 5 \, {\rm cm}$
- Integration time  $t_{int} \approx 50 \text{ ms}$
- Black and white background
  - $-R_{\rm black}(\lambda) \approx 5\%$
  - $R_{\text{white}}(\lambda) \approx 80\%$



 $\blacksquare$   $R_{FS,0}$  and  $R_{FS,100}$  together include necessary information on transmission

## **Example Fit and Inline Parameter Correlations**

- Inline reflectance of 100 bifacial SHJ solar cells, M6+,  $\eta \in [22.34, 22.54]$  %
- Combined least square fit of effective model to  $R_{FS,0}$  and  $R_{FS,100}$





Sketch of effective analytical light trapping model originally proposed by Basore<sup>1</sup>.

# Fit Accuracy Analysis and Choice of Dataset

- Measurement data sets
  - Reflectance and transmittance  $\{R_{FS}, T_{FS}\}$
  - Reflectance on black and white backgrounds  $\{R_{FS,0}, R_{FS,100}\}$
- 6 sets of free fit parameters and 10 sample from industry and Fraunhofer ISE



Example fit to  $R_{FS,0}$  and  $R_{FS,100}$  with the corresponding modeled spectra.

Correlations of fit parameters, short circuit- and generation-current  $J_{SC}$  and  $J_{gen}$ . The transposed elements contain the correlation coefficients.

## Results

- Good convergence for all cells
  - $A_{\rm ppp}$  as observed by Fell et al.<sup>3</sup>, and  $R_{\rm int} \approx 0.92$  for diffuse light<sup>5</sup>
- Highest impact on  $J_{gen}$  given by parasitic absorption parameter  $A_{ppp}$
- Short circuit current  $J_{SC}$  not dominated by light trapping in example batch

#### Application

Compressed information for inline modeling and characterization

Correlation of "fit-quality" with "EQE-accuracy". Markers indicate cell type while colors distinguish sets of free parameters. Fits to  $\{R_{FS}, T_{FS}\}$  on the left side, and to  $\{R_{FS,0}, R_{FS,100}\}$  on the right side.

- 98<sup>th</sup> percentile of  $|\vec{Y}_{meas} \vec{Y}_{model}|$  as measure of deviation
- Correlation of "fit-quality" with deviations in EQE
  - $\Rightarrow$  Two reflection spectra on black and white background constrain fits well

## Conclusion

 $\rightarrow$  Analytical chuck extension for light trapping models introduced  $\rightarrow$  Stable model fits for reflectance on black and white backgrounds  $\rightarrow$  Method validated on 100 bifacial silicon heterojunction solar cells  $\rightarrow$  Possible application as input of inline characterization and digital twins

References:	Supported by:	This work was supported by the German	link to Fraunhofer ISE contributions of the 40th EU PVSEC	2
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